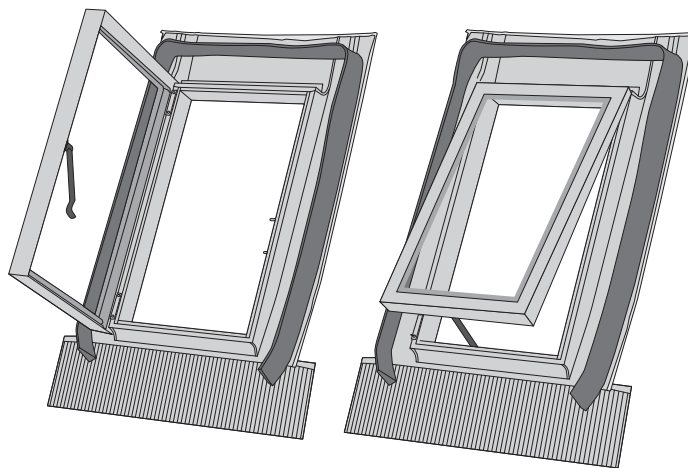
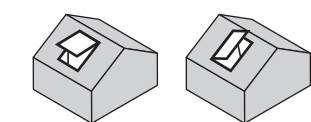




a > 800mm =  15-45°

a < 800mm =  15-60°

